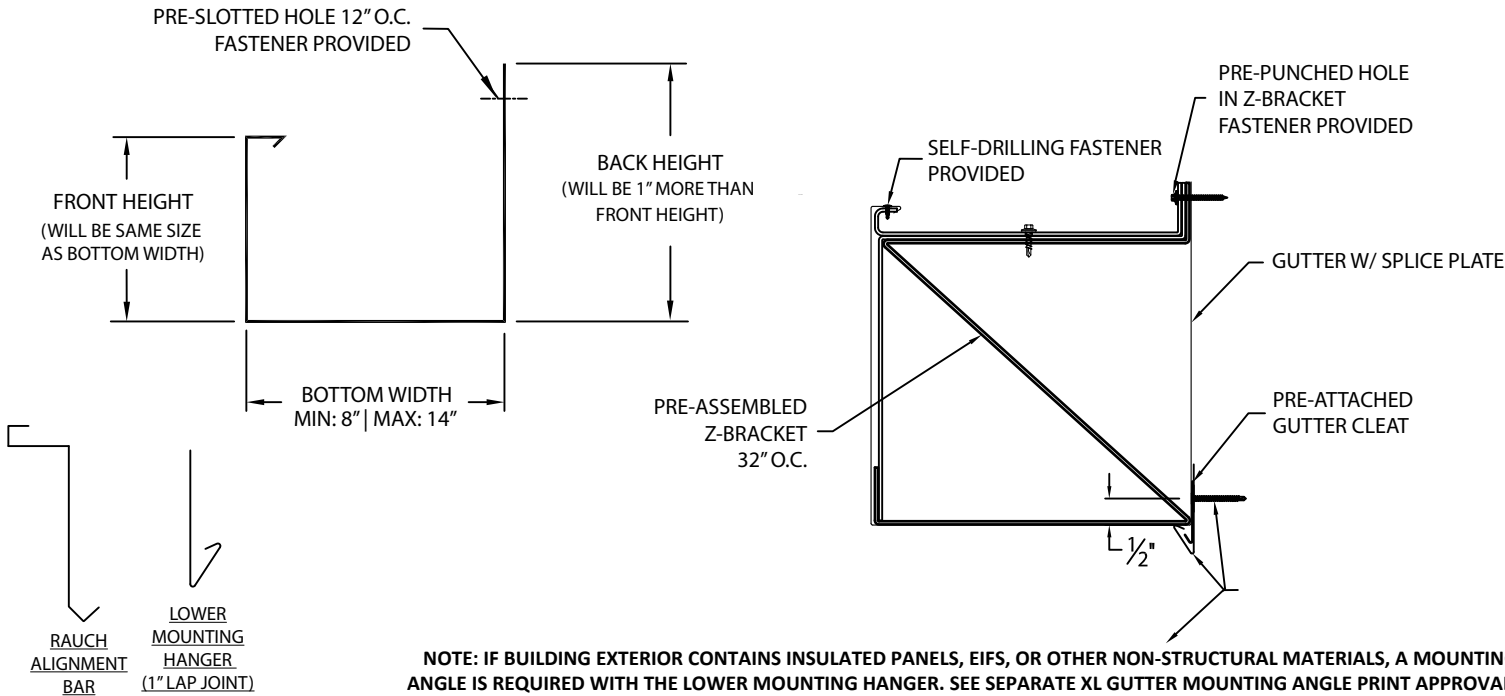


WIND RESISTANT XL GUTTER BOX

*NOTES

- Not available in 24 ga. galv. steel or .040" aluminum
- Splice plates and pop rivets provided
- Maximum downspout dimension not to exceed bottom width minus 9/16"
- Pre-attached gutter cleat and lower mounting hanger are made out of the same material as the gutter
- Unless otherwise noted, fabrication of miters and accessories are provided with a non-penetrating quicklock joint, then factory sealed watertight
- Welded accessories require minimum material thickness of .050 aluminum.
- For non-90 miters, see separate print approval
- Product should be installed per provided installation instructions
- ANSI/SPRI/GT-1 test pressures up to 231 psf (Horizontal), 137 psf (Vertical), 115 psf (Downward)



APPROVALS*

ANSI/SPRI/GT-1
Test Pressures listed in notes

PROJECT INFO

Project Name: _____

Architect: _____

Roofing Contractor: _____

Project Type:

By selecting this box you have verified and confirmed that dimensions, sizes, and quantities are correct. All products will be installed in strict accordance with printed instructions.

Date: _____

Hickman Edge Systems

4 Commerce Way
Arden, NC 28704
Phone: 828-676-1700
www.hickmanedgesystems.com

SHT# _____ of _____

DATE: **07/26/23**

DRN BY: **MLM**

CKD BY: **MM**

DWG #: 64012-40704

REV: **B**

DIMENSIONS

SELECT SIZE	FRONT HEIGHT	BOTTOM WIDTH	BACK HEIGHT
<input type="checkbox"/>	8"	8"	9"
<input type="checkbox"/>	9"	9"	10"
<input type="checkbox"/>	10"	10"	11"
<input type="checkbox"/>	11"	11"	12"
<input type="checkbox"/>	12"	12"	13"
<input type="checkbox"/>	13"	13"	14"
<input type="checkbox"/>	14"	14"	15"

MATERIAL*

- 22 Ga. Galv. Steel Color: _____
- .050" Aluminum Finish: _____
- .063" Aluminum Substrate:
- If substrate is not given, wood fasteners will be provided.
- Wood
- Masonry
- Metal

QUANTITIES

_____ Lineal Feet (12'-0" Lengths)

_____ Outside Miter (90°)

_____ Inside Miter (90°)

_____ Right Endcaps

_____ Left Endcaps

Accessory Type*: Quicklock (Default) Welded (Surcharge)

_____ Expansion Joints (Style 1)

_____ Expansion Joints (Style 2)