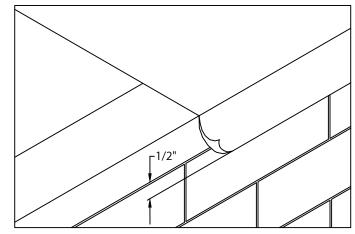


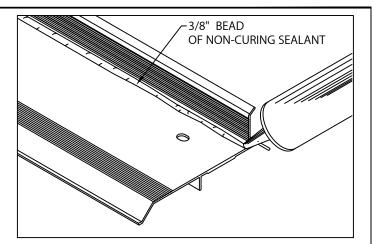
## SECUREDGE 2000 STANDARD FASCIA SINGLE-PLY INSTALLATION INSTRUCTIONS



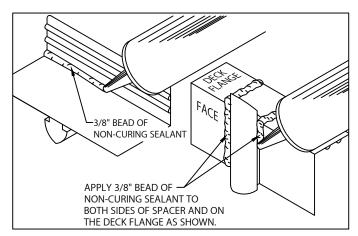
#### 1. Roof Membrane

Position membrane over the roof edge and down outside face of wall, covering treated wood nailer(s) completely. Allow 1/2" excess membrane.

IMPORTANT! Outside edge of treated wood nailer(s) (minimum 2 x 4) shall be aligned flush with or extend slightly past outermost edge of wall. Fascia is for use as a perimeter securement on roof designs where the product is not installed in a waterline.



2. Miter & Scupper Anchor Bar (Preparation) Lay miters and scuppers on deck with outside face down. Be sure aluminum anchor bar is clean and free of dirt or dust. Apply a heavy 3/8" bead of non-curing sealant to the right angle inter-section of the deck flange and back of anchor bar as shown. Application of sealant is required along the full length of each miter anchor bar.

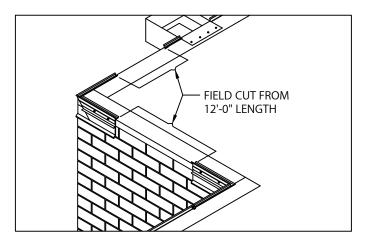


## 3. Anchor Bar Splice Plates

Apply non-curing sealant to each splice plate as shown and described in STEP 2. Ensure the sealant is placed into the grooves along the spacer.

CAUTION! Installers shall wear protective eye wear to prevent injury. Do not over-drive fasteners, as stripping can occur at high driver torque. Recommended driving tool: 600 - 800 rpm electric drill equipped with depth-sensing nosepiece to prevent driving and stripout. Do not not use impact type tool.



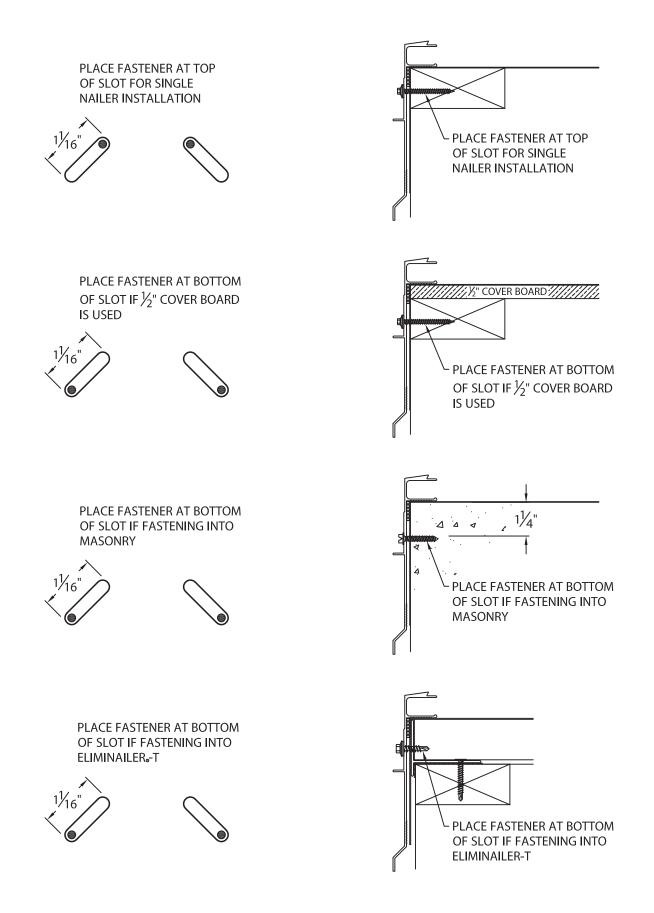


## 4. Miter Bar Installation

Fold roofing membrane at corners and install miters using fasteners and driver bit provided by manufacturer. Fasten anchor bar corners to nailer with one splice plate under each end of corner. The anchor bar must insert into the grooves of the anchor bar splice plate. Next locate and install scuppers with sealant, fasteners and anchor bar splice plates.

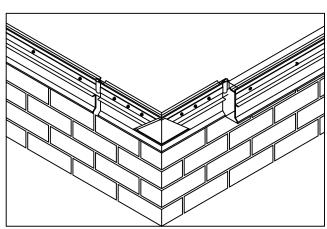
Ξ		DATE: 02/09/22	SHT.# <u>1</u> OF <u>2</u>	
		DRN BY: MLM		<u> </u>
EMS	(Metal-Era)	CKD BY: MM	DWG# 15110-1597	G

# DIAGONAL SLOT ANCHOR BAR INSTALLATION NOTE: IF THE SLOTS ON THE ANCHOR BAR ARE ALL HORIZONTAL, NOT DIAGONAL, FASTEN IN THE CENTER OF THE SLOT



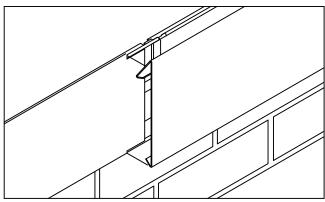


## SECUREDGE 2000 STANDARD FASCIA SINGLE-PLY INSTALLATION INSTRUCTIONS



## 5. Anchor Bar (Installation)

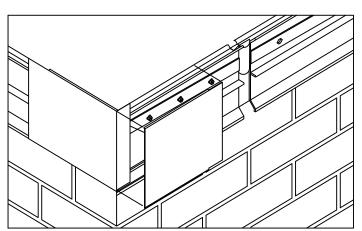
Position 12'-0" sections of anchor bar with applied non-curing sealant as shown in steps 2 & 3 overlapping anchor splice plate. Allow 3/8" space between anchor bars. Install anchor bar splice plate at other end of 12'-0" bar. Fasten anchor bar 12" O.C. through slots using provided fasteners The anchor bars must insert into the grooves of the anchor bar splice plates. Field cut sections as necessary.



### 7. Fascia Covers

Position 12'-0" fascia covers on top of anchor bar and overlap preceding cover approximately 1" at notches provided. Fascia covers shall be installed from right to left as seen from rooftop. With fascia covers in correct position atop anchor bar, simply snap each section onto anchor bar by applying downward pressure with palm of the hand until the fascia cover is fully engaged along the entire length. Continue to install fascia covers, field cutting where necessary using fine tooth hacksaw.





### 6. Fascia Miters Covers

Install 2-piece "snap-on" fascia corner covers first by snapping on fascia corner cover with 90° (degree) tab, followed by fascia corner cover without the tab. Simply position the cover atop bar and with palm of hand apply slight pressure downward until engaged to anchor bar.

IMPORTANT! Be sure to remove protective plastic film prior to installing each fascia section.

