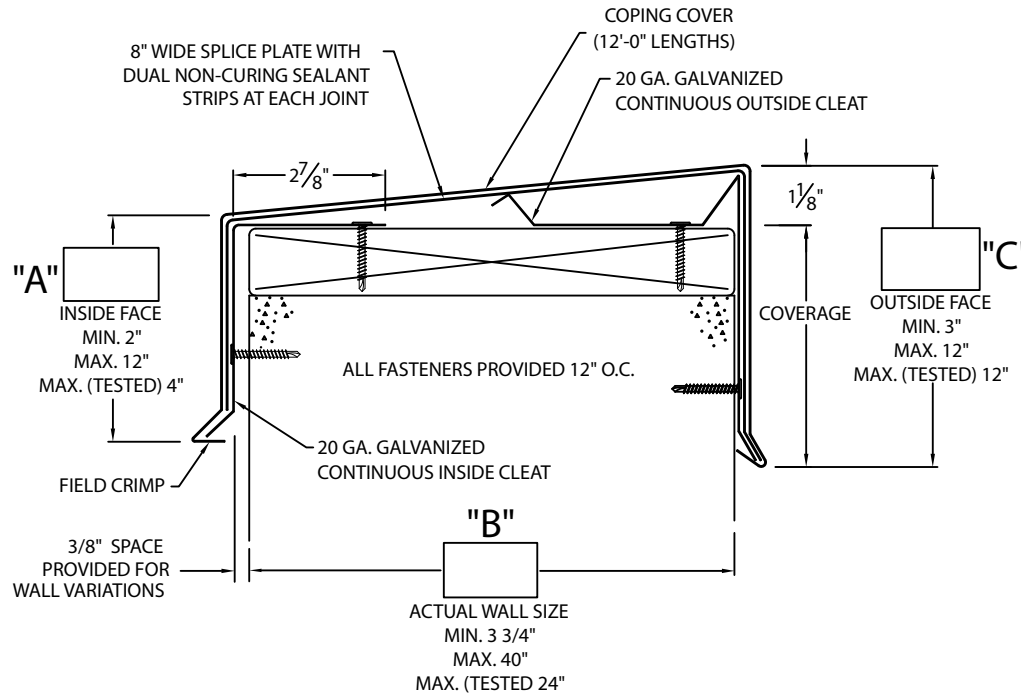


## PERMASNAP CONTINUOUS CLEAT COPING

### TAPERED



### \* NOTES

- Actual coping width (in. to in.) is actual wall width plus 5/8"
- Oil canning can occur on larger face heights and wall widths; recommend 22 Ga., .050" or .063" Aluminum for face height over 8" or wall width over 12".
- Unless otherwise noted, fabrication of miters and accessories are furnished standard utilizing a non-penetrating quicklock joint, then factory sealed watertight.
- Welded accessories require a minimum material thickness of .050" Aluminum
- For non-90 miters, see separate print approval
- Product should be installed per provided installation instructions
- ANSI/SPRI/FM 4435/ES-1 test pressures up to 244 psf (Horizontal) 422 psf (Vertical)

### PROJECT INFO

Project Name: \_\_\_\_\_

Architect: \_\_\_\_\_

Roofing Contractor: \_\_\_\_\_

#### Project Type:

By selecting this box you have verified and confirmed that dimensions, sizes, and quantities are correct. All products will be installed in strict accordance with printed instructions.

Date: \_\_\_\_\_

**Hickman Edge Systems**  
 4 Commerce Way  
 Arden, NC 28704  
 Phone: 828-676-1700  
 www.hickmanedgesystems.com

SHT# 1 of 2

DATE: 06/06/22

DRN BY: JJC

CKD BY: MM

DWG #: 64011-36827

REV: A

### APPROVALS\*

**ANSI/SPRI/FM 4435/ES-1**  
 Test Pressures listed in notes



**MIAMI-DADE COUNTY**  
 APPROVED

### MATERIAL\*

- 24 Ga. Galv. Steel      Color: \_\_\_\_\_
- 22 Ga. Galv. Steel      Finish: \_\_\_\_\_
- .040" Aluminum
- .050" Aluminum
- .063" Aluminum
- OTHER: \_\_\_\_\_
- Substrate:
- if substrate is not given, wood fasteners will be provided.
- Wood
- Masonry
- Metal

### QUANTITIES

\_\_\_\_\_ Lineal Feet (12'-0" Lengths)

\_\_\_\_\_ Outside Miter (90°)

\_\_\_\_\_ Inside Miter (90°)

\_\_\_\_\_ Right Endcaps

\_\_\_\_\_ Left Endcaps

Accessory Type\* :  Quicklock (Default)  Welded (Surcharge)

\_\_\_\_\_ Right Endwall Flashing (Coping Version)

\_\_\_\_\_ Left Endwall Flashing (Coping Version)

\_\_\_\_\_ Right Endwall Flashing (Splice Plate Version)

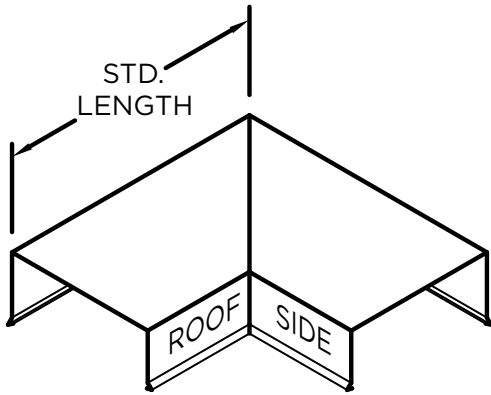
\_\_\_\_\_ Left Endwall Flashing (Splice Plate Version)

**NOTES**

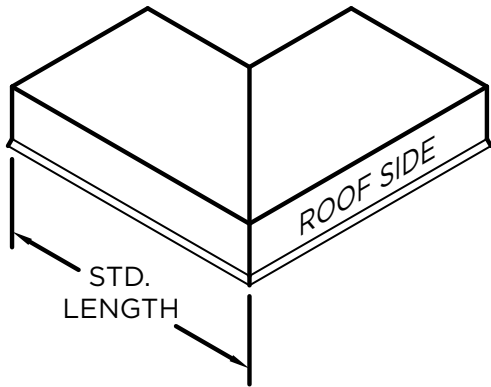
Additional accessories are available including:

- Transition Miters
- Straight Transition Miters
- "T" Miters
- "Z" Miters
- Step-up Miters
- Peak / Valley Miters
- Pilaster Caps
- Radius Coping

For additional accessory requirements, attach sketches or call manufacturer for assistance.

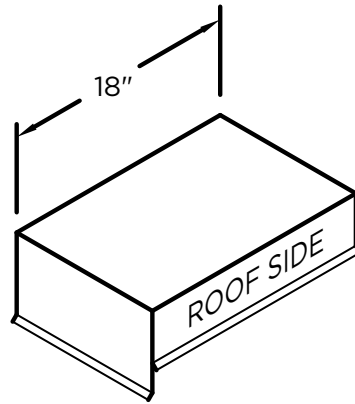


OUTSIDE MITER

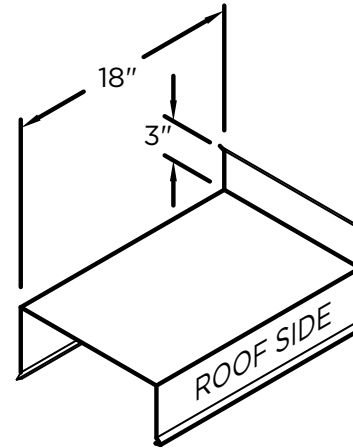


INSIDE MITER

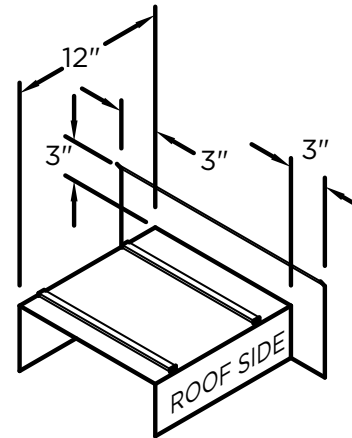
MITER STANDARD LEG LENGTH:  
WALL SIZE +  $9 \frac{5}{8}$ " = LENGTH



ENDCAP  
(LEFT HAND SHOWN)



ENDWALL FLASHING  
COPING VERSION  
(RIGHT HAND SHOWN)



ENDWALL FLASHING  
SPLICE PLATE VERSION  
(RIGHT HAND SHOWN)  
(AVAILABLE ONLY IN  
.040" WELDED, PAINTED  
TO MATCH COPING)

SHT# 2 of 2

DATE: 06/06/22

DRN BY: JJC

CKD BY: MM

DWG #: 64011-36827

REV: A

**Hickman Edge Systems**  
4 Commerce Way  
Arden, NC 28704  
Phone: 828-676-1700  
www.hickmanedgesystems.com