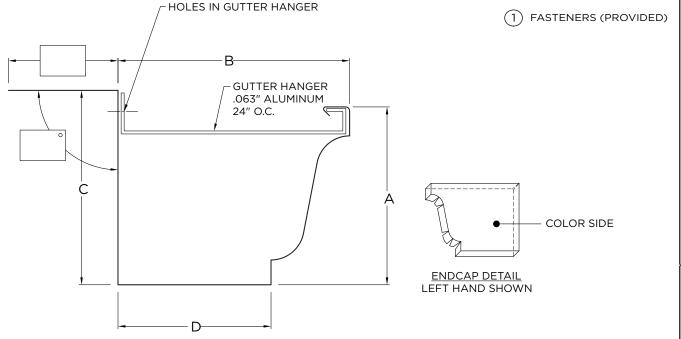


K-STYLE GUTTER

WITH ROOF FLANGE



(WELDED OPTION FOR MITERS ONLY)

* NOTES

- .050" provided with splice plates
- 24 ga., 22 ga., .032", .040" all need field notched lap joints
- Stainless steel pop rivets provided
- Unless otherwise noted, fabrication of miters and accessories are furnished standard utilizing a non-penetrating quicklock joint, then factory sealed watertight
- Welded accessories require minimum material thickness of .050"
- For non-90 miters, see separate print approval
- Product should be installed per provided installation instructions

DIMENSIONS Fill out additional information on the drawing above. **GUTTER SIZE** В С D Α 6" 4 1/2" 6" 5" 3 7/8" 7" 5 3/8" 7" 5 7/8" 4 5/8" 8" 6 1/8" 5 3/8"

MATERIAL	
24 Ga. Galv. Steel	Color:
22 Ga. Galv. Steel	Finish:
☐ .040" Aluminum	Substrate:
.050" Aluminum	If substrate is not Wood given, wood fasteners
.063" Aluminum	will be provided. Masonry
☐ OTHER:	Metal

Accessory Type*: ☐ Quicklock (Default) ☐ Welded (Surcharge)

	PROJECT INFO	
	Project Name:	
	Architect:	
Roofing Contractor:		
	Project Type:	
	By selecting this box you have verified and confirmed that dimensions, sizes, and quant are correct. All	
	products will be installed in strict accordance with	SHT# 1 of 1
	printed instructions.	DATE: 10/25/21
	Date:	DRN BY: JJC

Hickman Edge Systems

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MM

CKD BY:

REV:

DWG #: 64012-37329

Lineal Feet (10'-0" Lengths)

Outside Miter (90°)

_____ Inside Miter (90°)

_____ Right Endcaps

_____ Left Endcaps

_____ Expansion Joints

NOTE: ONE EXPANSION JOINT INCLUDES: (2) ENDCAPS, (1) OUTSIDE COVER PLATE AND (1) TOP PLATE